



Dart Aerospace Ltd.
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D3912-041
Job Sheet 186871



Part No: D3912-041

Job Qty: 7 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

002357

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Stores/Pkg-1		JAN 08 2019
100	Packaging	7 pcs	12/7/18	12/7/18	0.00	0.00	Packaging1-4		JAN 13 2019
110	Small Fab	7 pcs	12/7/18	12/7/18	0.00	0.44	Small Fab-5		58 DAS
120	QC	7 pcs	12/7/18	12/7/18	0.00	0.00	QC5		9-89 38
170	Packaging	7 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2	ST 055	JAN 17 2019
180	QC21-SA	7 Ea	12/7/18	12/7/18	0.00	0.00	QC21		JAN 17 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	7 pcs (1 ea)	90-Start up Operation	5130115
D3912-1	Eyebolt	7 pcs (1 ea)	90-Start up Operation	5134622
D3912-3	Eyebolt Block	14 pcs (2 ea)	90-Start up Operation	5133483
D3912-5	Eyebolt Plate	14 pcs (2 ea)	90-Start up Operation	5125975
MS20615-4M20	Rivet	56 Ea (8 ea)	90-Start up Operation	5134708
MS21209-F615	Heli-Coil	7 Ea (1 ea)	90-Start up Operation	5131187
NAS1149C0663R	Washer	7 Ea (1 ea)	90-Start up Operation	5076016

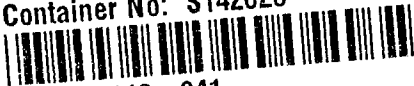
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	7	7	0
	D3912-1	7	7	0
	D3912-3	14	14	0
	D3912-5	14	22	0
	MS20615-4M20	56	100	0
	MS21209-F615	7	76	0
	NAS1149C0663R	7	557	0



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Container No: S142626



Part: D3912-041

Job No: 186871

Serial No/Batch: S142626

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/08/19